

P/N 2219161
SHEET 1 OF 5

IBM

FIELD ENGINEERING
INSTALLATION INSTRUCTIONS

MACHINE TYPE 13 SINGLE DISK FILE

ENGINEERING CHANGE HISTORY			
E/C NO.	DATE	SHEET	NO.
415416	12/30/65		
415438	23MAR66	1-4	
421028	17MAR67		
421046			
421023	5/28/70		

23 HOLE PUNCH FOR INSTALLATION BINDER

INSTALLATION INSTRUCTIONS

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SHEET

UNIT INSTALLATION INSTRUCTIONS

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Power - On Motor Sequence Check	4
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General Checks	4

ENG. DATE	12/30/65	23MAR66	17MAR67	10NOV67		
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NOTE: Do the following steps in the sequence given unless otherwise noted. For adjustment procedures consult the 13 single disk F.E. Maintenance Manual.

A. Unpacking

1. Remove packing. Check machines for possible shipping damage.
2. Inventory the parts in the CPU shipping group.
3. Remove shipping braces, head covers, etc.
4. Install the 13SD file in mounting brackets of host system.

B. Baseplate Grounding Check

1. Measure resistance between the base of the 13SD file and the frame of the host system. The reading should be 5 megohms or higher.

(The baseplate is the large aluminum casting on which the access mechanism is mounted. It is normally grounded at the point only by means of a lead connected to the gate DC terminal.)

2. If no extra grounds exist, continue. Any shorts between 13SD baseplate and host system frames must be eliminated.
3. Repeat item B for all 13SD files being installed.
4. Install motor start/stop and indicator lamp cable from FCU. Plug into taper pin blocks TB3 and TB3A (XA101).
5. Install control cable between FCU and 13SD file. In the 13SD file, plug the control cable into SLT board position A1A2.

C. Cabling to CPU or FCU

1. Remove all AC power to CPU/FCU.
2. Install AC cable between CPU/FCU and 13SD file. Plugging one end into the FCU AC plug provided and connect the other end to AC terminal block TB-4.
3. Install DC cable between CPU/FCU. Connect to TB1. CAUTION: Incorrect wiring can destroy SLT board and cards.

D. Mechanical Checks

1. Check head load springs for proper seating against R/W heads. Check that arm clamps are snug.
2. Check the R/W head plugs for no loose connectors.
3. Check transducers for no loose connectors.
4. Check terminal voice coil and tachometer for no loose terminals or shorts.
5. Check motor drive belt for proper tension and tracking.

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6. Check that SLT cards and paddle cards are securely plugged in the gate.
7. Repeat steps D1 - D6 for all 13SD files being installed.

E. Power Check 13SD File

1. Check line voltage and cycle rating on all 13SD files being installed to insure they match the CPU or FCU. Line voltage and cycle ratings are located on spindle drive motor and blower motor nameplates.
2. Apply power and check the following voltages with AC power on FCU or CPU. Adjust if necessary to nominal voltages.

Voltage	Terminal No.	Source
+48	5	FCU/CPU
+ 6	3	" "
+ 3	1	" "
- 3	2	" "

3. Check the operation of the fan.
 4. Repeat steps 2 and 3 on all 13SD files being installed.
- F. Head-Disk Check (Power Off)

1. Inspect CE disk cartridge for shipping damage.
2. Vacuum entire base plate and clean if necessary.
3. When machine has been exposed to extreme shipping environments, check for rust and corrosion. Special attention should be given to detents, disk drive spindle, and disk cartridge door opener. Corrosion may be removed with 90% Isopropyl Alcohol.
4. Check R/W heads for damage.
5. Check the head unload mechanism.
6. Mount CE disk cartridge.
7. **WARNING:** Do not let heads load during this step. Carefully move carriage forward into disk cartridge.
8. Check closely for interference between heads, head cables, and disk. Move the carriage all the way to positive stop.
9. Restore the carriage to the fully retracted position.
- 10/ Repeat steps F2-9 on all 13SD files being installed.

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G. File motor and head loading check

1. Insert CE disk cartridge and turn on the motor file Start/Stop switch.
2. Check the following items:
 - a. Disk cartridge drive motor starts.
 - b. When heads are loaded use flashlight to check that head cables, etc., are clear of disks. Note: Head load delay circuit requires 90 to 125 seconds.
 - c. Carriage is detented at track 000.
 - d. Ready light is on. (in CPU)

H. Head Unloading Check

1. While watching the heads, turn the file off. The heads should unload immediately.
2. If the heads do not unload at once, before the disks slow down appreciably, determine and eliminate the cause of this failure before proceeding. Then power up and repeat step 1 above.
3. Repeat Sections G and H above on all 13SD files being installed.
4. With all file motors on, turn system power off. All motors should turn off, all heads should unload.

I. Head Alignment Check

Notice: All heads must be checked and aligned at installation to insure interchangeability of disk cartridges.
(Note : Set scope and heads as if to align heads. Allow 15 minutes warm up time. The head amplitude must not vary more than 25% of the optimum level. See figure in 13SD F.E. Maintenance Manual, Section 4.6.3)

J. General Checks:

Run diagnostics to check the operation of files, FCU and meters.

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LISTING BY PAGE SEQ	PAGE TITLE	PAGE NO.	PAGE P/N	DATE	ENG CHNG.
XA000	1.44 MC OSC WRITE SELECT AND SAFETY	XA011	2199521	NOV 68	421063
XA001	ACCESS LOGIC AND CONTROLS	XA031	2199523	NOV 67	421047
XA011	BASEPLATE ELECTRONICS	XA101	2199575	NOV 68	421063
XA012	BLOCK DIAGRAM	XA110	2199580	NOV 67	421047
XA013	CPU INTERFACE	XA061	2199526	NOV 67	421047
XA021	INDEX PAGE	XA000	2199571	NOV 68	421063
XA031	INTERLOCK HEAD LOAD	XA052	2199567	NOV 68	421063
XA041	LINE DRIVERS AND TERMINATORS	XA062	2199566	NOV 67	421047
XA042	READ AMPLIFIER AND DATA SEPARATOR	XA021	2199522	NOV 67	421047
XA051	SOCKET LISTING	XA001	2199527	NOV 68	421063
XA052	SOCKET LOCATION AND CABLE GUIDE	XA081	2199573	NOV 67	421047
XA061	TACHOMETER AMP AND DETENT SELECT	XA041	2199524	NOV 68	421063
XA062	TRANSDUCER INTERLOCK	XA051	2199525	NOV 67	421047
XA081	VOICE COIL BRIDGE	XA042	2199565	NOV 67	421047
XA101	WRITE DRIVER AND HEADS	XA013	2199563	NOV 67	421047
XA110	WRITE TRIGGER AND SELECT	XA012	2199564	NOV 67	421047

DATE	EC NUMBER	DATE	EC NUMBER	INDEX PAGE			
SEE INDEX CARD		NOV 67	421047				
DEC 66	421025	15 JUL 68	421057	DATE	SEP 65	P/N	2199571
JAN 67	421029	NOV 68	421063			TYPE	13SD
FEB 67	421032			IBM		XA000	
AUG 67	421043						

XA000

CONNECTOR
 E02 XA010AA2
 E03 XA021AA4
 E04 XA061AB1
 E05 XA011AT2
 E07 XA031AW1
 E08 XA011AF2
 E09 XA021AL4
 E10 XA061AE3
 E12 XA051AG4
 E13 XA061AE4
 D02 XA021AS4
 D04 XA031AN4
 D05 XA011AS2
 D06 XA051AH4
 D07 XA061AE6
 D09 XA061AE7
 D10 XA061AE8
 D11 XA061AE9
 D12 XA101AA6
 D13 XA052BK4

CONNECTOR
 E02 XA062AV4
 E04 XA061AE1
 E05 XA061AD2
 E07 XA062AL4
 E08 XA011AF2
 E09 XA061AD3
 E10 XA061AE3
 E12 XA051AG4
 E13 XA061AB4
 D02 XA101AA6
 D04 XA061AD6
 D06 XA062AJ4
 D07 XA061AE6
 D09 XA061AE7
 D10 XA061AE8
 D11 XA061AE9
 D12 XA062AK4
 D13 XA052BK4

SINGLE CARD 2310
 5803758 3758
 XA062 A1 A4 B1 B4 C1 C4
 D1 D2 E1 E2 E3 E4
 F1 F2 F3 F4 G1 G2
 G3 G4
 UNUSED PORTIONS
 H

CONNECTOR
 A06 XA042AC4
 B04 XA101AA3
 B06 XA041AK4
 C04 XA011AV4
 C06 XA041AE2
 D04 XA041AE4
 E04 XA041AK2
 E06 XA052BT2

DOUBLE CARD SDS
 5807319 7319
 XA021 A1 A2 A3 A4 A5 A6
 A7 A8 A9 AA
 UNUSED PORTIONS
 B C D

CONNECTOR
 A06 XA101AA6
 B04 XA052BX2
 B06 XA052BE4
 C04 XA042AA4
 C06 XA042AC4
 D04 XA101AA5
 F04 XA101AA2
 E06 XA011AV4

DOUBLE CARD
 5806298 6298
 XA011 A1
 XA021 A2 A3 A4 A5 A6 A7

CONNECTOR
 A04 XA041AW2
 A06 XA041AW5
 E04 XA011AV4
 E06 XA051AB1

DOUBLE CARD
 5804679 4679

XA012 A1 A2 A3 A4 A5 A6
 A8 A9 AA AB AC AD
 AE AF AG AH AL
 XA013 AN AP AQ AR AS AT
 XA012 AU
 XA013 AW
 XA021 AX
 XA013 AY
 XA012 AZ B1

CONNECTOR
 A04 XA011AV4
 A06 XA011AV4
 D04 XA051AA3
 D06 XA051AA7

DOUBLE CARD
 5807198 7198
 XA041 A1 A2 A3 A4 A5 A6
 A7 A8 A9 AA AB AC
 AD AE AF AG AH AJ
 AK

CONNECTOR
 A04 XA011AV4

DOUBLE CARD
 5807274 7234
 XA031 A1 A2 A3 A5 A6 A7
 A9 AB AC AD AE AF
 AG AH AJ AK AN AP
 AQ AY
 UNUSED PORTIONS
 B

CONNECTOR
 E04 XA012AB2
 E06 XA011AU4

SINGLE CARD
 5800764 0764
 XA011 A1 A2 A7 A8 A9 AA
 AB AC

SINGLE CARD SDS
 5803780 3780
 XA011 A1 A2 A3 A4

CONNECTOR
 A06 XA011AU4
 B04 XA031AB2
 B06 XA011AU4
 C04 XA041AA2
 C06 XA052BX2
 D04 XA101AA2
 E04 XA101AA3
 E06 XA011AV4

DOUBLE CARD
 5807235 7235
 XA051 02 05 06 07 09 14
 15
 XA052 17 18
 XA051 20 21
 XA052 22 23 25 26 27 29
 30
 XA051 31
 XA052 32 33
 XA051 34
 XA052 AC
 XA051 B1 C1 D1 D2 D3 D4

CONNECTOR
 A06 XA031AZ3
 B04 XA031AY7
 B06 XA042AA4
 C04 XA031AX7
 C06 XA061AB6
 D04 XA012AB2
 E04 XA041AA2
 E06 XA031AE4

DOUBLE CARD
 5807511 7511

XA051 A1 A2 A3 A4 A5 A6
 A7 AB

UNUSED PORTIONS
 B C

CONNECTOR
 A04 XA031AB2
 A06 XA031AB1

SINGLE CARD
 5815

XA011 A2
 XA052 B1
 XA011 B3

DOUBLE CARD
 5804613 4613

XA042 A1 A2 A3 A4
 XA052 B1

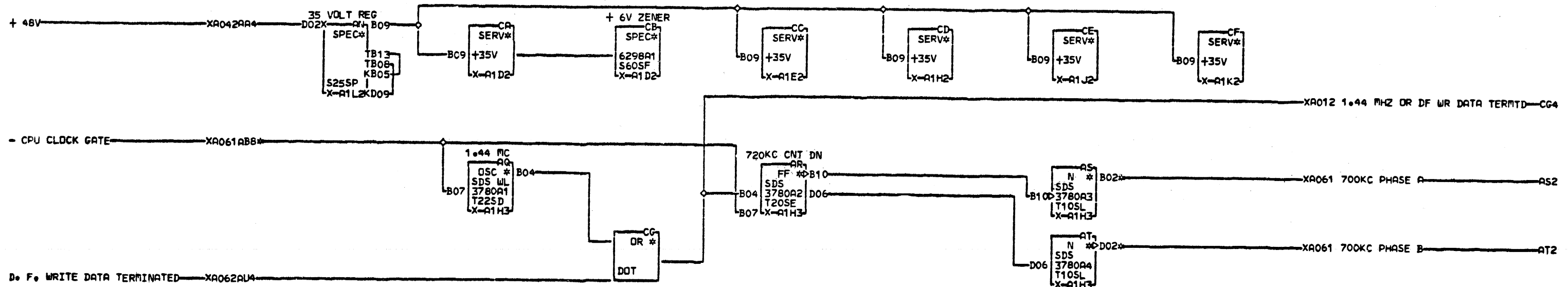
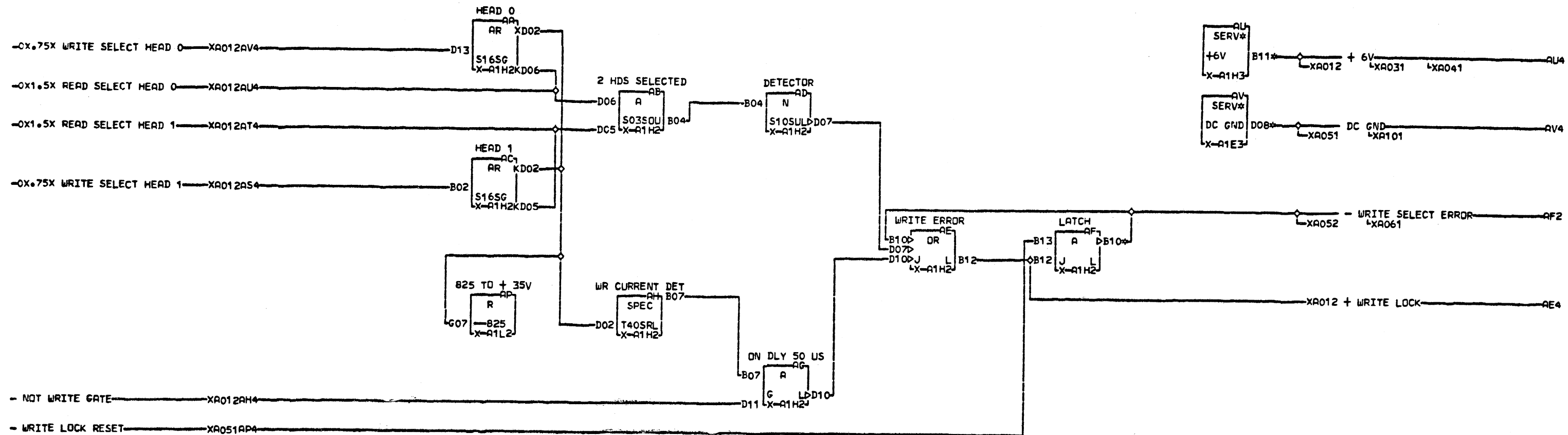
DOUBLE CARD
 5804673 4673

XA042 A1 A2 A3 A5 A6 A7
 A8 A9 AA AB
 XA031 AC
 XA042 AD AE AF AG

PLUG LIST				
PART NO	ACC	TYPE	SOCKETS	TOTAL
5800764		0764 H2		01
5803758	2310	3758 B2		01
5803780	SDS	3780 H3		01
5804613		4613 N2		01
5804673		4673 N2		01
5804679		4679 E2		01
5806298		6298 D2		01
5807198		7198 F2		01
5807234		7234 G2		01
5807235		7235 J2		01
5807319	SDS	7319 C2		01
5807511		7511 K2		01
		5815 L2		01
		CONN	A2 A3 B4 C4 D4 E4 F4 G4 H4 J4 K4	11

SOCKET LISTING
 DATE 11-26-68 MACH. 13SD
 LOG 1322 BOARD 01X-A1
 PREV. ENGR. 11-15-67 421047
 PRES. ENGR. 11-26-68 421063
 P.No. 2199527
 IBM CORP. SDD BLK.

X
A
0
0
1
000

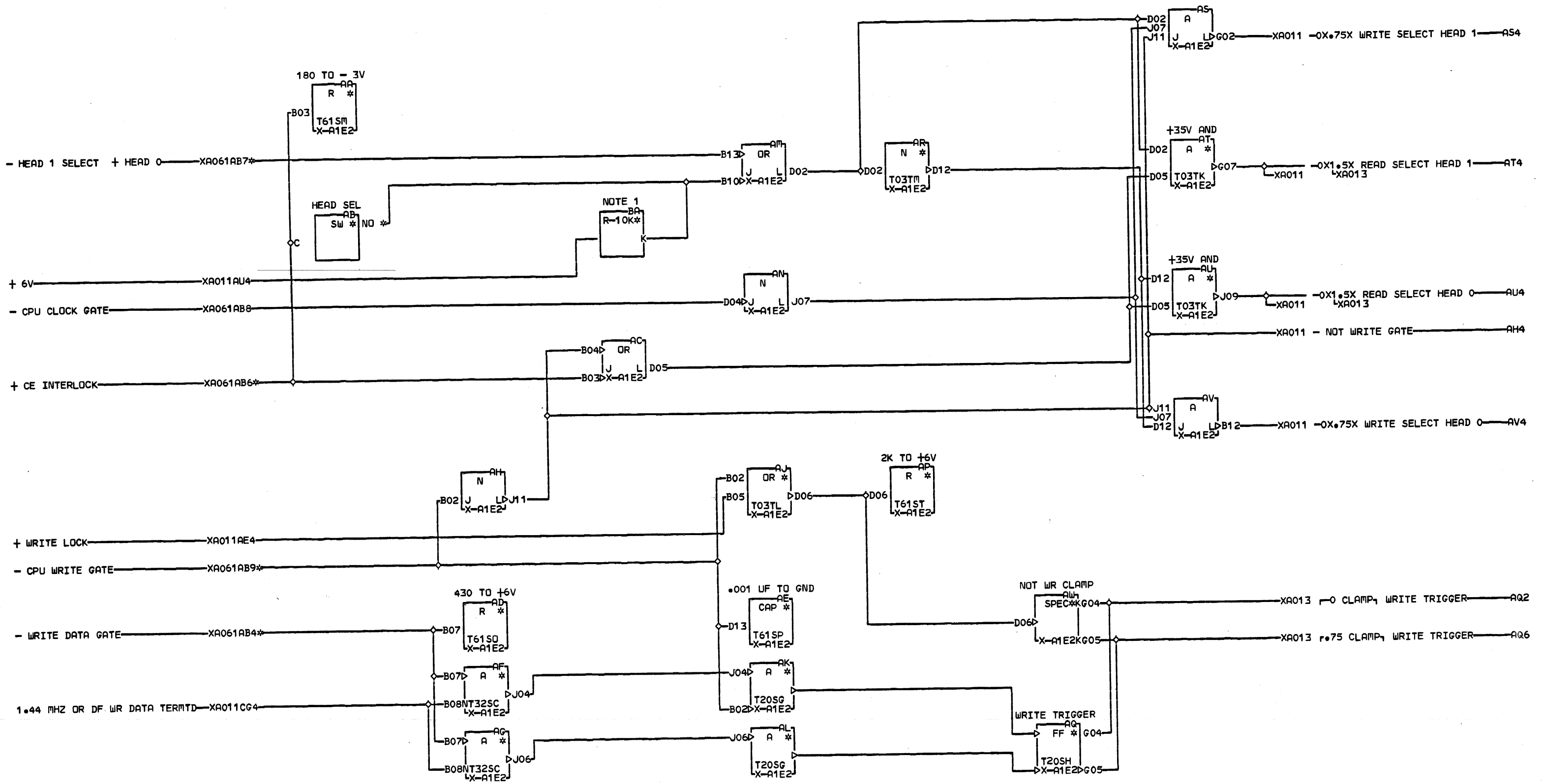


NOTE: MAY USE 5804612 OR 5801352 IN PLACE OF 5805815
 X ACC SDS USED
 A IN SELF CONTAINED
 0 VERSION WITHOUT
 1 LINE DRIVERS AND
 1 TERMINATORS

XA061A88 01X-A1H4B06
 01X-A1A2D10 AV4 X-A1E4A04
 01X-A1A3D10 01X-A1D4E04
 AF2 X-A1A2B08 01X-A1E4A06
 01X-A1A3B08 01X-A1C4E06
 AS2 X-A1A2D05 01X-A1H4E06
 AT2 X-A1A2B05 01X-A1B4C04
 AU4 X-A1G4E06 01X-A1F4A04
 01X-A1H4A06

LOC. TYPE
 X-A1D2 6298
 X-A1H2 0764
 X-A1H3 3780
 X-A1L2 5815

1.44 MC OSC WRITE SELECT AND SAFETY			
E-C-HISTORY		MACH-13SD	
415374	415444	FRAME	01
415374A	421025		1
415433	421032		1
415433B	421047	IBM CORP. SDD	
DATE	LAST EC		
11-26-68	421063	P.No. 2199521	



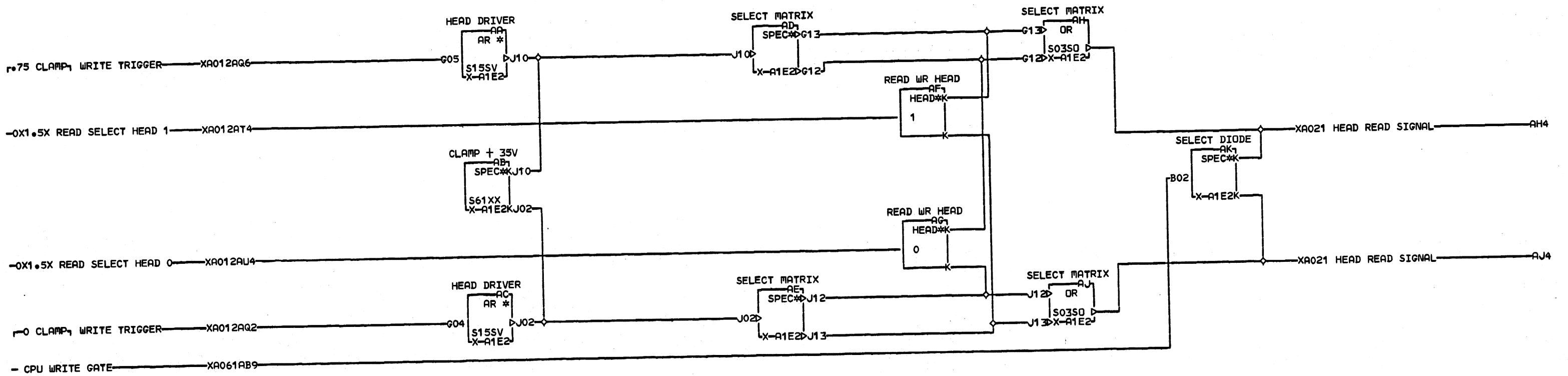
NOTE 1. RESISTOR LOCATED ON PADDLE X CARD OF CABLE IN A POS T7. SEE XA081.
0
1
2
000

- XA061AB4 01X-A1A3D09
- 01X-A1A2B13 XA061AB9
- 01X-A1A3B13 01X-A1A2D11
- XA061AB6 01X-A1A3D11
- 01X-A1A2D07 AB2 X-A1J4D04
- 01X-A1A3D07 01X-A1G4E04
- 01X-A1J4C06
- XA061AB7
- 01X-A1A2D09

LOC. TYPE
X-A1E2 4679

WRITE TRIGGER AND SELECT			
E.C. HISTORY		MACH. 13SD	
415412D	415433	FRAME	01
415411V	415433B	IBM CORP. SDD	
415352	415444		
415374A	421032		
DATE	LAST EC		
12-12-67	421047	P.N. 2199564	

XA012
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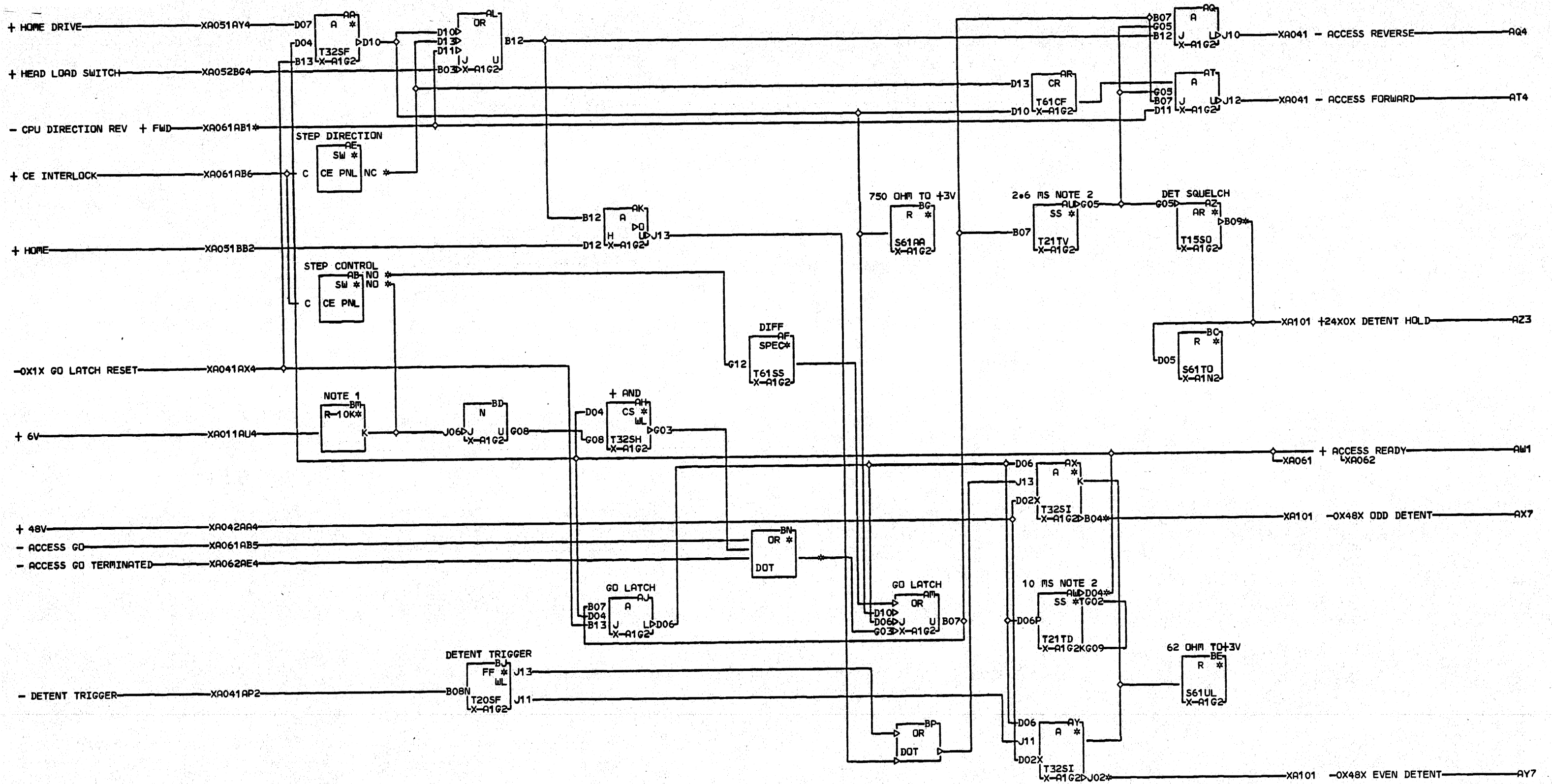
LOC. TYPE
X-A1E2 4679

WRITE DRIVER AND HEADS			
E.C. HISTORY		MACH. 13SD	
415412D	415433B	FRAME	01
415411V	415444	IBM CORP. SDD	
415374A			
415433			
DATE	LAST EC		
11-13-67	421047	P.N.	2199563

XA013

000

XA013
000



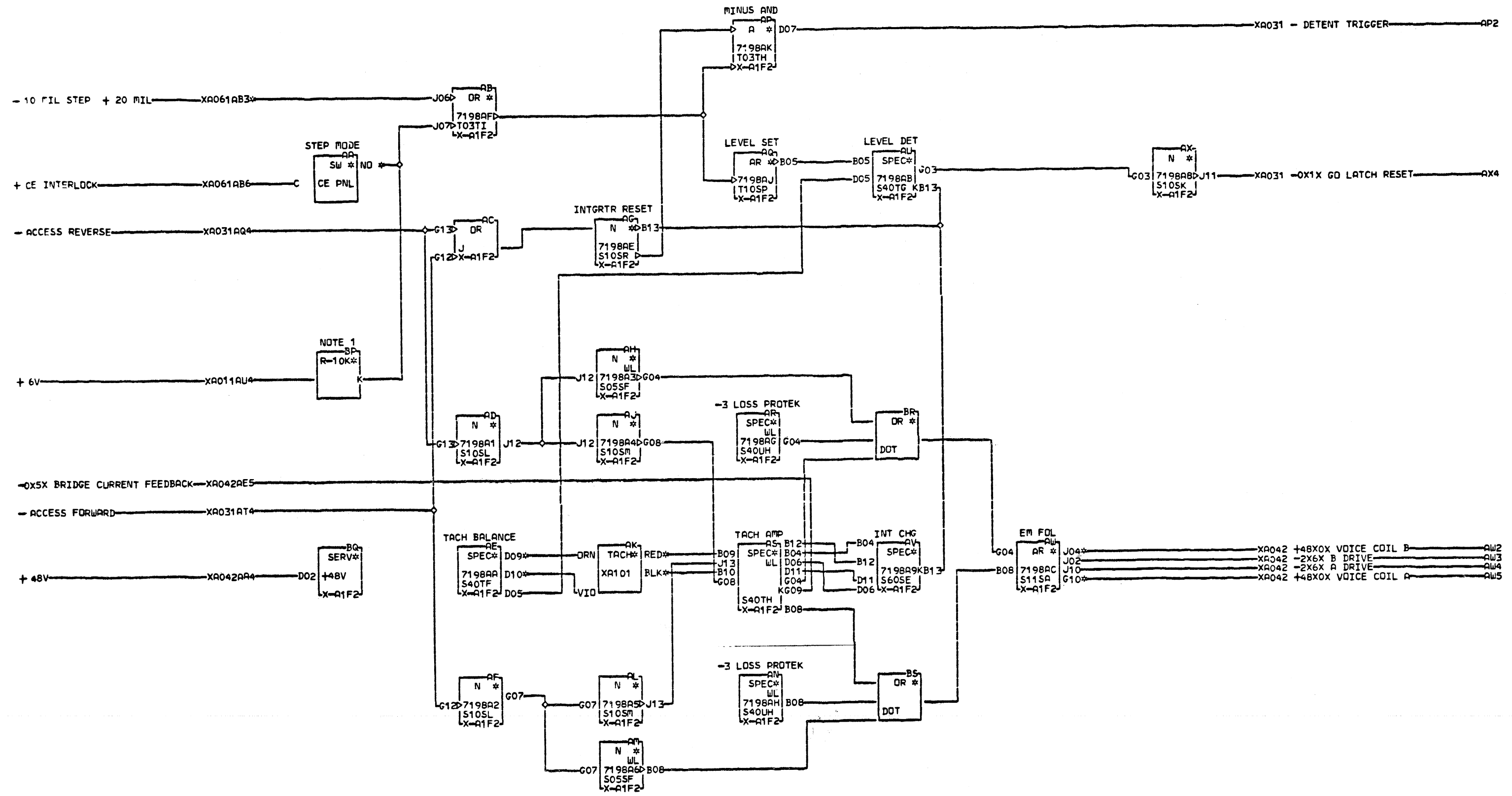
NOTE 1. RESISTOR LOCATED ON PADDLE CARD OF CABLE IN POS T7. SEE XA081.
 NOTE 2. CARDS REWORKED INTO 5807234 FROM 5804674 MAY NOT BE USED ON BOARDS ETCHED AT EC LEVEL 421047 AND LATER
 000

XA061AB1 AY7 X-A1J4B04
 01X-A1A2B04 AZ3 X-A1J4A06
 01X-A1A3B04 BN4 X-A1A2D04
 AB1 X-A1K4A06
 AB2 X-A1K4A04
 01X-A1H4B04
 AE4 X-A1J4E06
 AW1 X-A1A2B07
 AX7 X-A1J4C04

LOC. TYPE
 X-A1G2 7234
 X-A1N2 4673

ACCESS LOGIC AND CONTROLS	
E.C. HISTORY	MACH.13SD
415352 415433B	FRAME 01
415374 415444	IBM CORP. SDD
415374A 415447	PoN. 2199523
415433 421032	
DATE LAST EC	
12-12-67 421047	

X A 0 3 1
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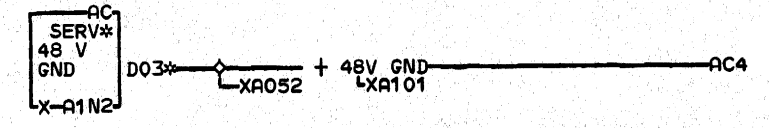
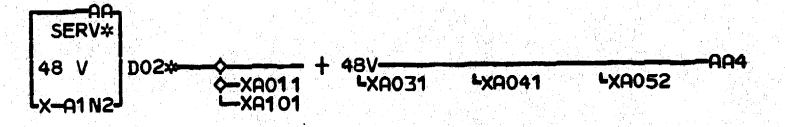
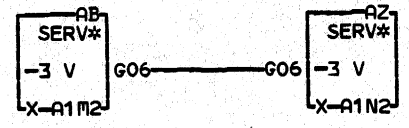
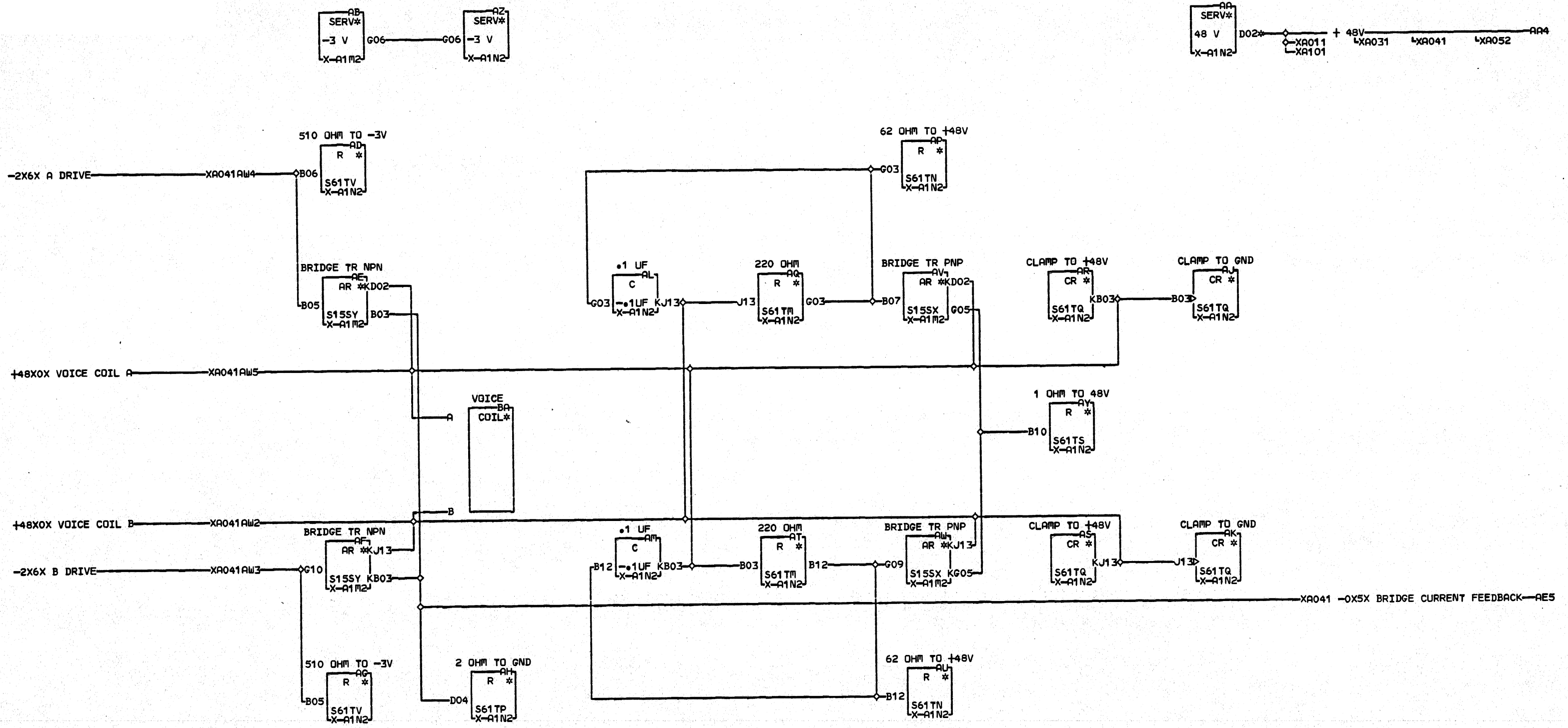


NOTE MAY USE
4667 INSTEAD OF
7198
A NOTE 1. RESISTOR
0 LOCATED ON PADDLE
4 CARD OF CABLE IN
1 POS T7. SEE XA081.

XA061AB3 AW2 X-A1D4A04
01X-A1A2B10 AW5 X-A1D4A06
01X-A1A3B10
AA2 X-A1J4E04
01X-A1H4C04
AE2 X-A1B4C06
AE4 X-A1B4D04
AK2 X-A1B4E04
AK4 X-A1B4B06

LOC. TYPE
X-A1F2 7198

TACH AMP AND DETENT SELECT			
E.C. HISTORY		MACH. 13SD	
415352	415433B	FRAME	01
415374	415444	IBM CORP. SDD	000
415374A	421032		
415433	421047		
DATE	LAST EC		
11-26-68	421063	Part: 2199524	



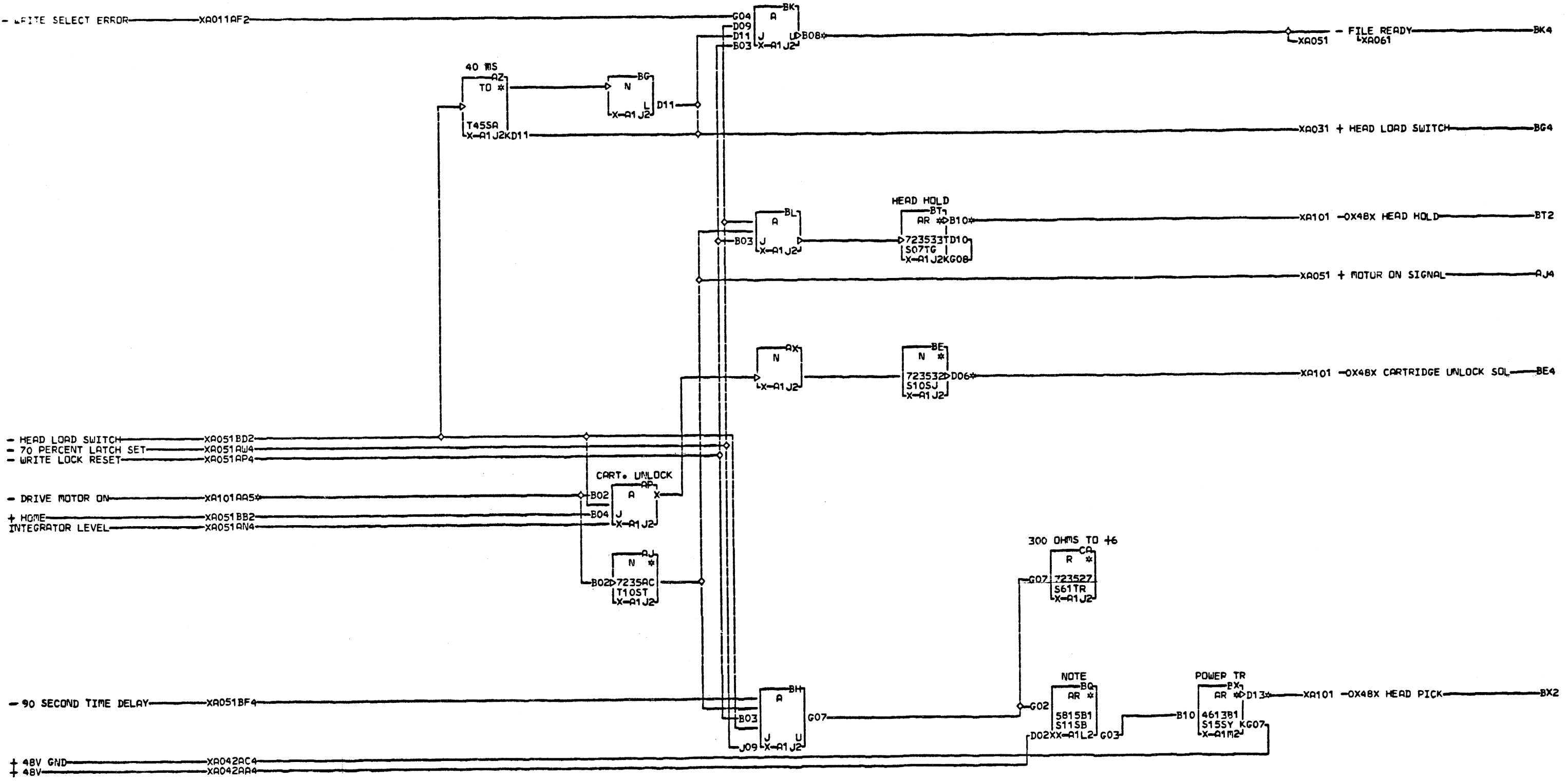
AA4 X-A1C4C04
 01X-A1J4B06
 AC4 X-A1C4C06
 01X-A1B4A06

LOC. TYPE
 X-A1M2 4613
 X-A1N2 4673

VOICE COIL BRIDGE		MACH.13SD	FRAME 01	IBM CORP. SDD	P.O.N. 2199565
E.C. HISTORY					
415412D	415374A				
415411V	415433				
415352	415433B				
415374	415444				
DATE	LAST EC				
12-15-67	421047				

X
A
0
4
2

X
A
0
4
2



NOTE. MAY USE 5804612 OR 5801352 IN PLACE OF 5805815

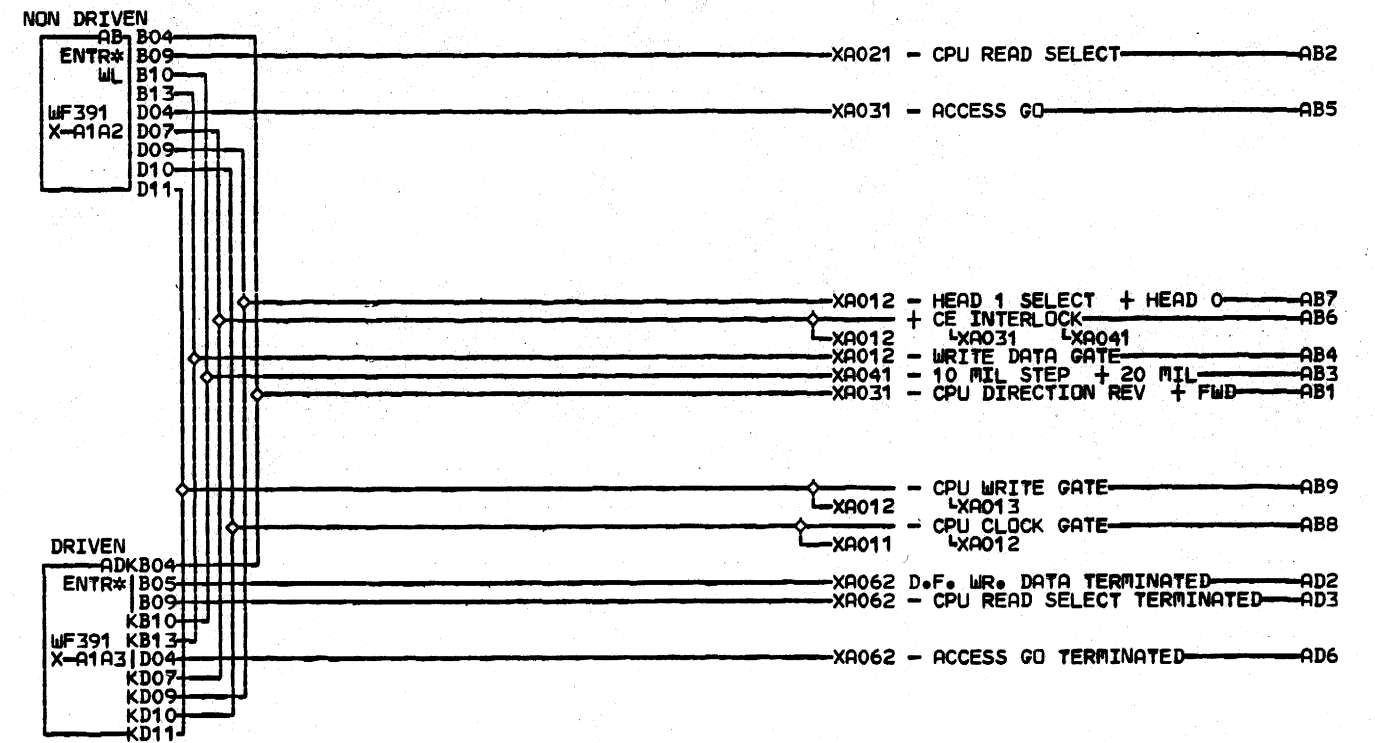
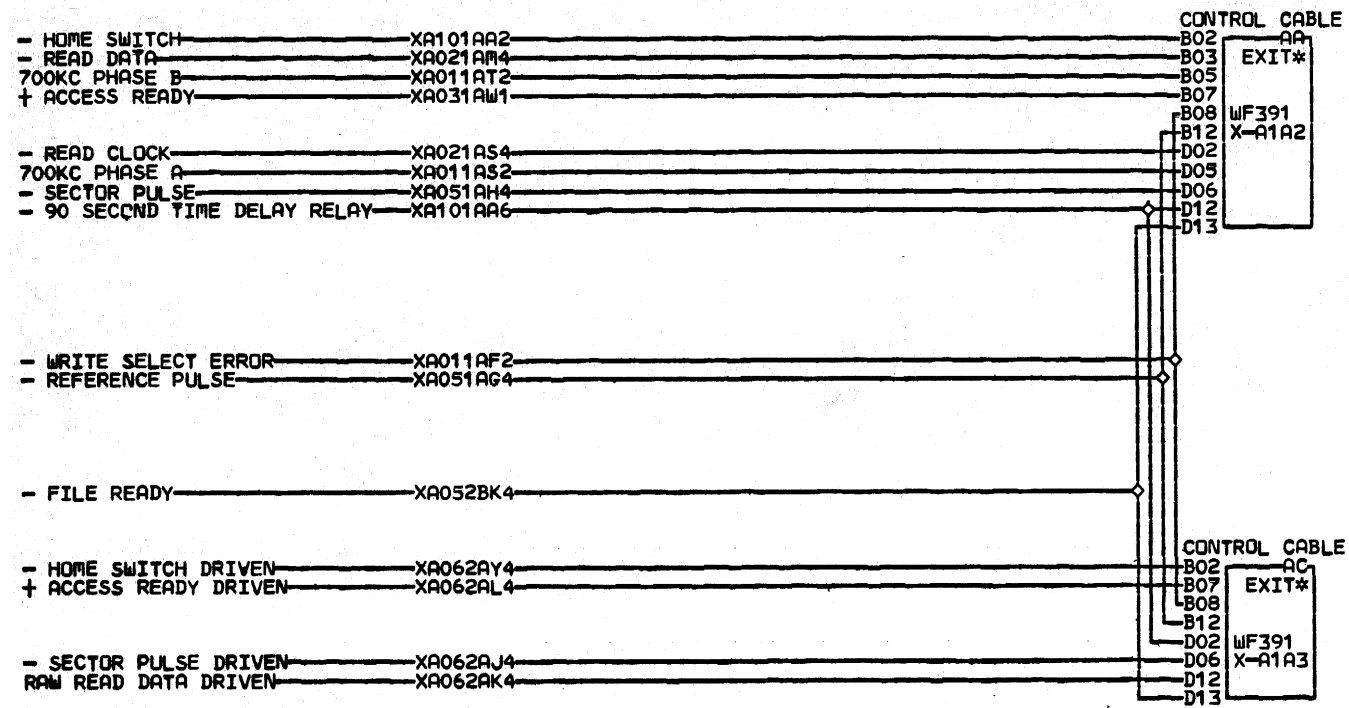
- XA101AA5
- 01X-A1C4D04
- BE4 X-A1C4B06
- BK4 X-A1A2D13
- 01X-A1A3D13
- BT2 X-A1B4E06
- BX2 X-A1H4C06
- 01X-A1C4B04

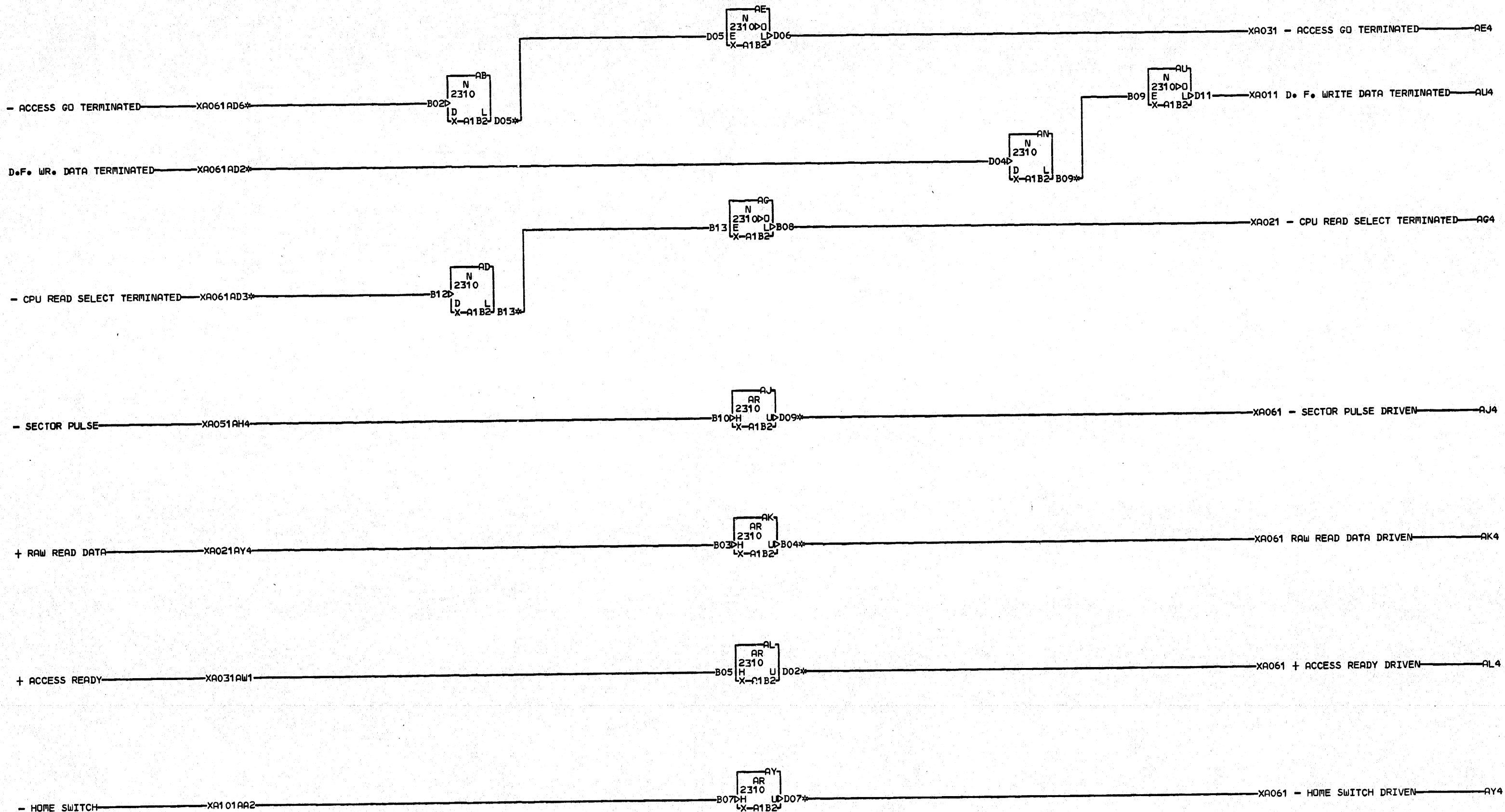
LOC. TYPE
 X-A1J2 7235
 X-A1L2 5815
 X-A1M2 4613

E.C.H. STORY		MACH.13SD	
415374A	415447	FRAME	01
415433	421016	IBM CORP. SDD	
415433B	421032		
415444	421047		
DATE	LAST EC		
11-26-68	421063	P.No. 2199567	

X
A
0
5
2

X
A
0
5
2





NOTE. ACC 2310 USED
IN REMOTE VERSION
X WITHOUT WRITE OSC
A AND DATA SEPARATOR
0 2310-B1
6
2
000

XA061AD2	01X-A1A3D04	X-A1B2D09	AY4	X-A1A3B02
RESISTOR	RESISTOR	RESISTOR		RESISTOR
XA061AD3	X-A1B2B02	X-A1A3D12		X-A1B2D07
RESISTOR	RESISTOR	RESISTOR		
XA061AD6	X-A1B2D04	X-A1B2B04		
RESISTOR	RESISTOR	RESISTOR		
	X-A1B2D05	X-A1A3B07		
	RESISTOR	RESISTOR		
	X-A1A3B09	X-A1B2D02		
	RESISTOR	RESISTOR		
	X-A1B2B13	X-A1A3D06		
	RESISTOR	RESISTOR		
	X-A1B2B12	X-A1B2B09		
	RESISTOR	RESISTOR		
	X-A1A3D06			
	RESISTOR			
	X-A1B2B09			
	RESISTOR			

LOC. TYPE
X-A1B2 3758

2310-B LINE DRIVERS AND TERMINATORS			
E.C. HISTORY		MACH. 13SD	
415411V	415433B	FRAME	01
415352	415444	DATE	LAST EC
415374A	415447	IBM CORP.	SDD
415433	421032	P.N.	2199566
11-22-67	421047		

XA062

TERMINAL STRIPS, SWITCHES, RELAYS, COILS
SOLENOIDS, AND DIODES

POINTS	TERMINAL BARRIER TB					
	1	2	3	3A	4	5
1	XA101	OPEN	XA101	XA101	XA101	OPEN
2	XA101	XA101	XA101	XA101	OPEN	OPEN
3	XA101	XA101	XA101	XA101	XA101	OPEN
4	XA101	XA101	XA101	XA101	XA101	OPEN
5	XA101	XA101	XA101	XA101	XA101	XA101
6	XA101	OPEN	XA101	XA101	XA101	XA101
7	-	XA101	XA101	XA101	XA101	XA101
8	-	XA101	XA101	XA101	XA101	XA101
9	-	-	-	-	XA101	-
10	-	-	-	-	XA101	-

SWITCH	NO.	LOCATION
CART. IN PLACE	1	XA101
CART. UNLOCKED	2	XA101
HOME	3	XA101
HEAD LOAD	4	XA101
CE HEAD SEL	5	XA012
CE STEP MODE	6	XA041
CE DIRECTION	7	XA031
CE STEP CONTROL	8	XA031
MOTOR START	REF	XA101
MOTOR STOP	REF	XA101

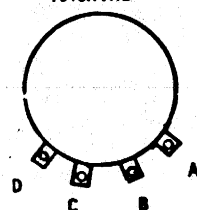
RELAY	NO.	COIL	CONTACTS		
			1	2	3
START	K1	XA101	XA101	OPEN	XA101
TIMER	K2	XA101	XA101	OPEN	-
DR MOTOR	K3	XA101	XA101	-	-
BLOWER MTR	K4	XA101	XA101	-	-

COIL/SOL	LOCATION
R/W HEAD #0	XA013
R/W HEAD #1	XA013
TACHMETER	XA041
TRANSDUCER	XA051
VOICE COIL	XA042
HEAD LOAD	XA101
ODD DETENT	XA101
EVEN DETENT	XA101
CART. UNLOCK	XA101

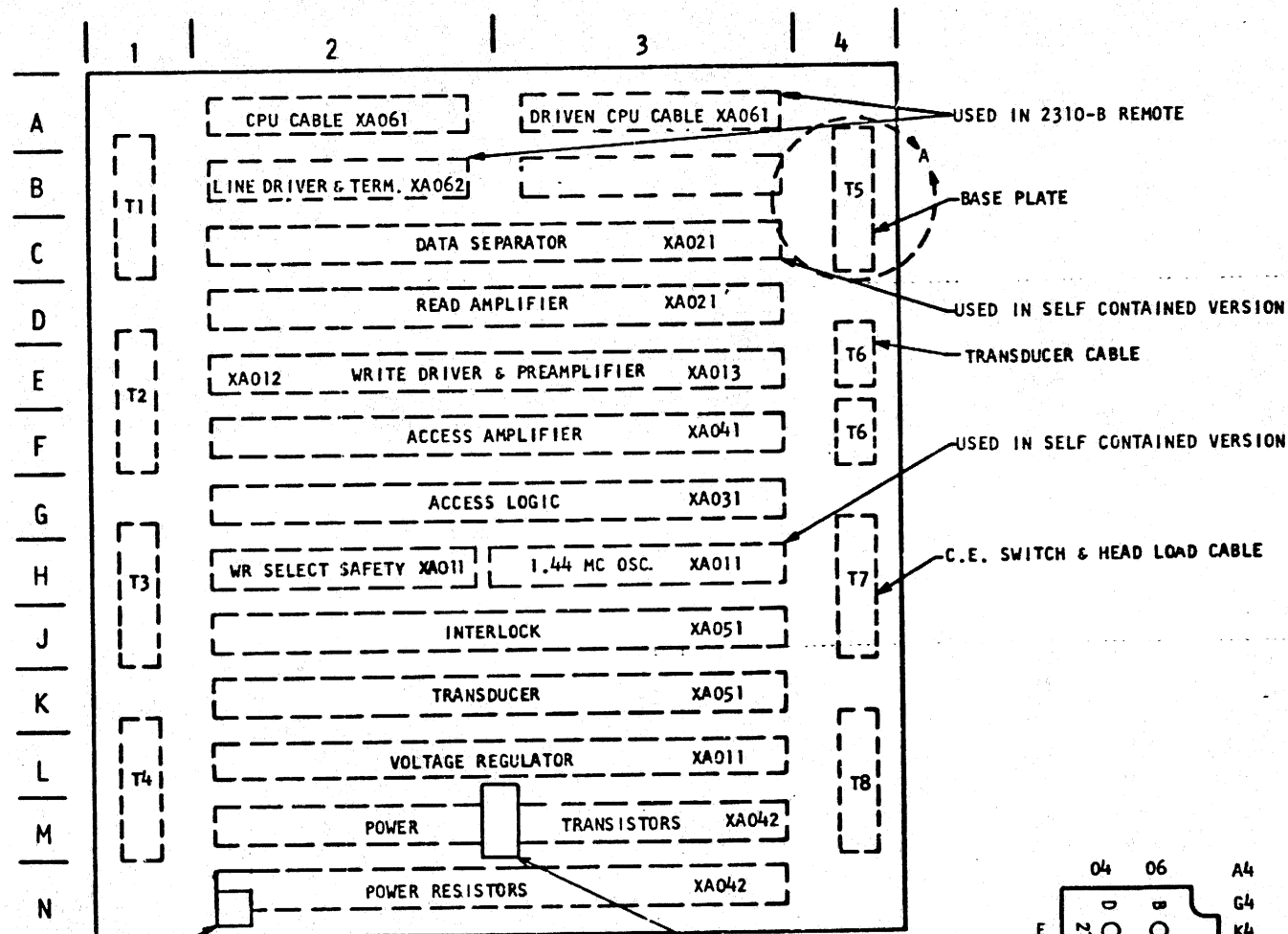
HEAD CABLE CONNECTIONS XA011		
WIRE COLOR	0T	1B
GREY	E2 J12	E2 J13
RED	E2 J09	E2 G07
VIOLET	E2 G12	E2 G13
BLACK	D2 J08	E2 J08

DIODES		LOCATION
DIODE	D1	XA101
DIODE	D2	XA101
DIODE	CR1	XA101

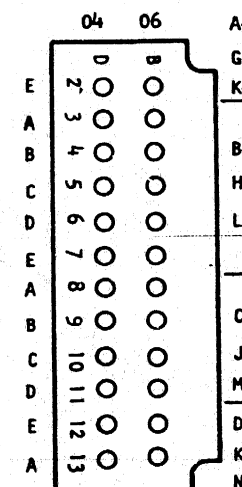
TACHOMETER CONNECTORS
VIEW FROM FRONT OF
MACHINE



LARGE CARD SOCKET ASSIGNMENTS & NOMENCLATURE. PIN SIDE SHOWN

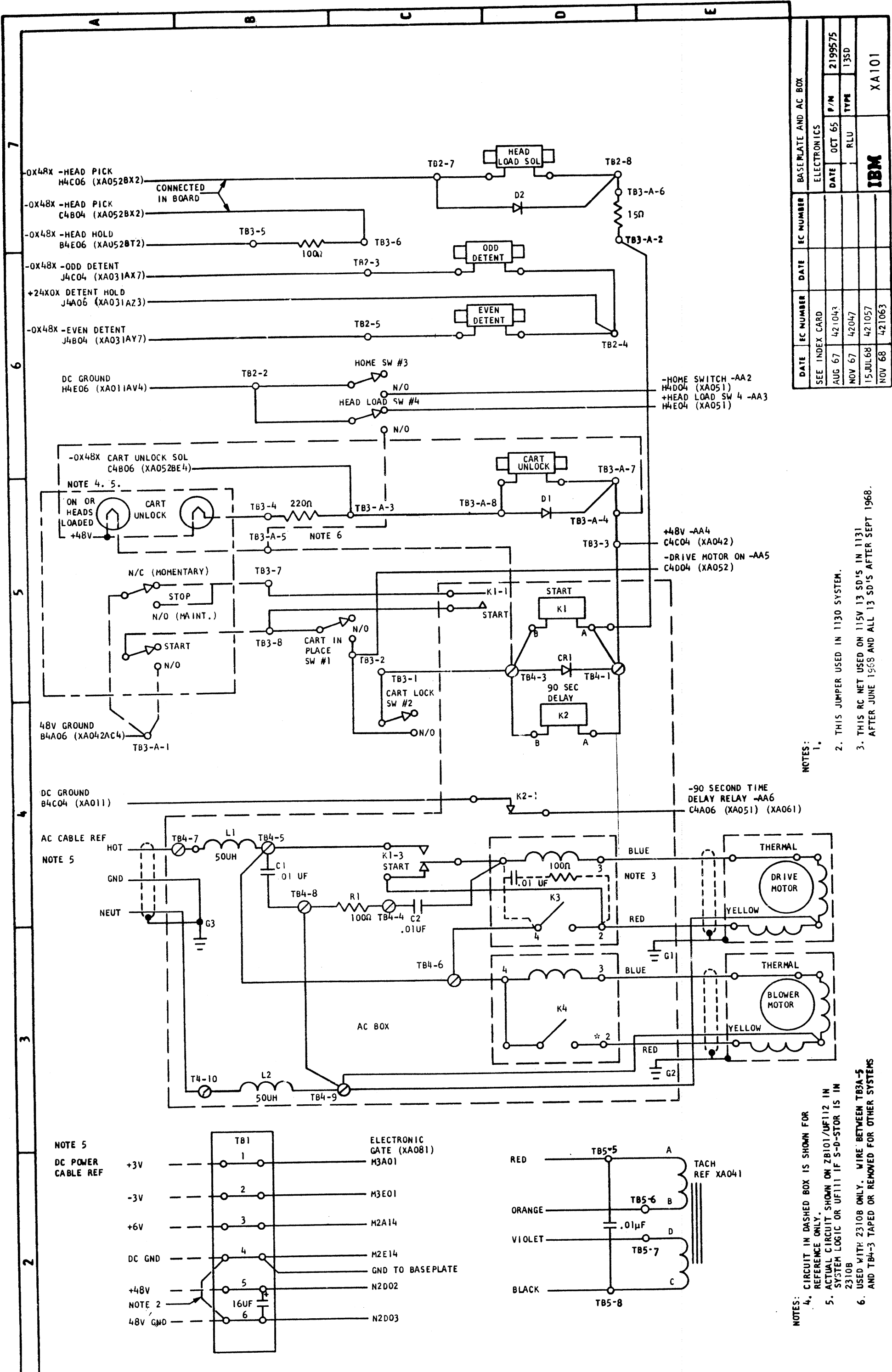


VOLTAGE	WHERE FOUND	
TB1-5	+48V	N2D02, G2D02, F2D02, L2D02, C4C04, J4B06
TB1-6	48V GND	N2D03, M3B07, B4A06, C4C06
	+35V REG	D2B09, E2B09, H2B09, J2B09, K2B09, L2B09
TB1-2	-3V	B06 SOCKETS B THRU M ROWS 2 AND 3, N3906
TB1-4	DC GND	D08 SOCKETS A THRU N ROWS 2 AND 3
TB1-1	+3V	D03 SOCKETS B THRU M ROWS 2 AND 3
TB1-3	+6V	B11 SOCKETS B THRU M ROWS 2 AND 3 G4E06, H4A06, H4B06



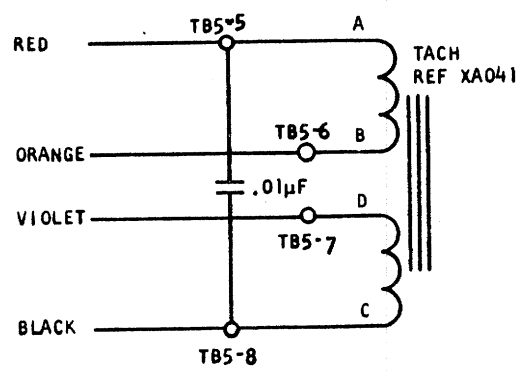
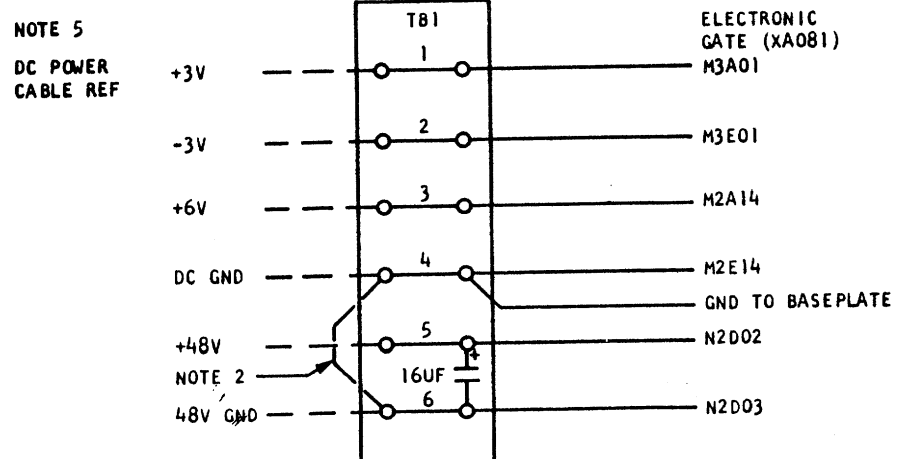
DETAIL A

DATE	EC NUMBER	DATE	EC NUMBER	SOCKET LOCATION AND CABLE		
SEPT 65	415326	FEB 67	421032	GUIDE		
NOV 65	415374	AUG 67	421043	DATE	SEPT 65	P/N 2199573
DEC 65	415374A	NOV 67	421047		TYPE	13SD
MAR 66	415433			ICM XA081		
MAY 66	415444					

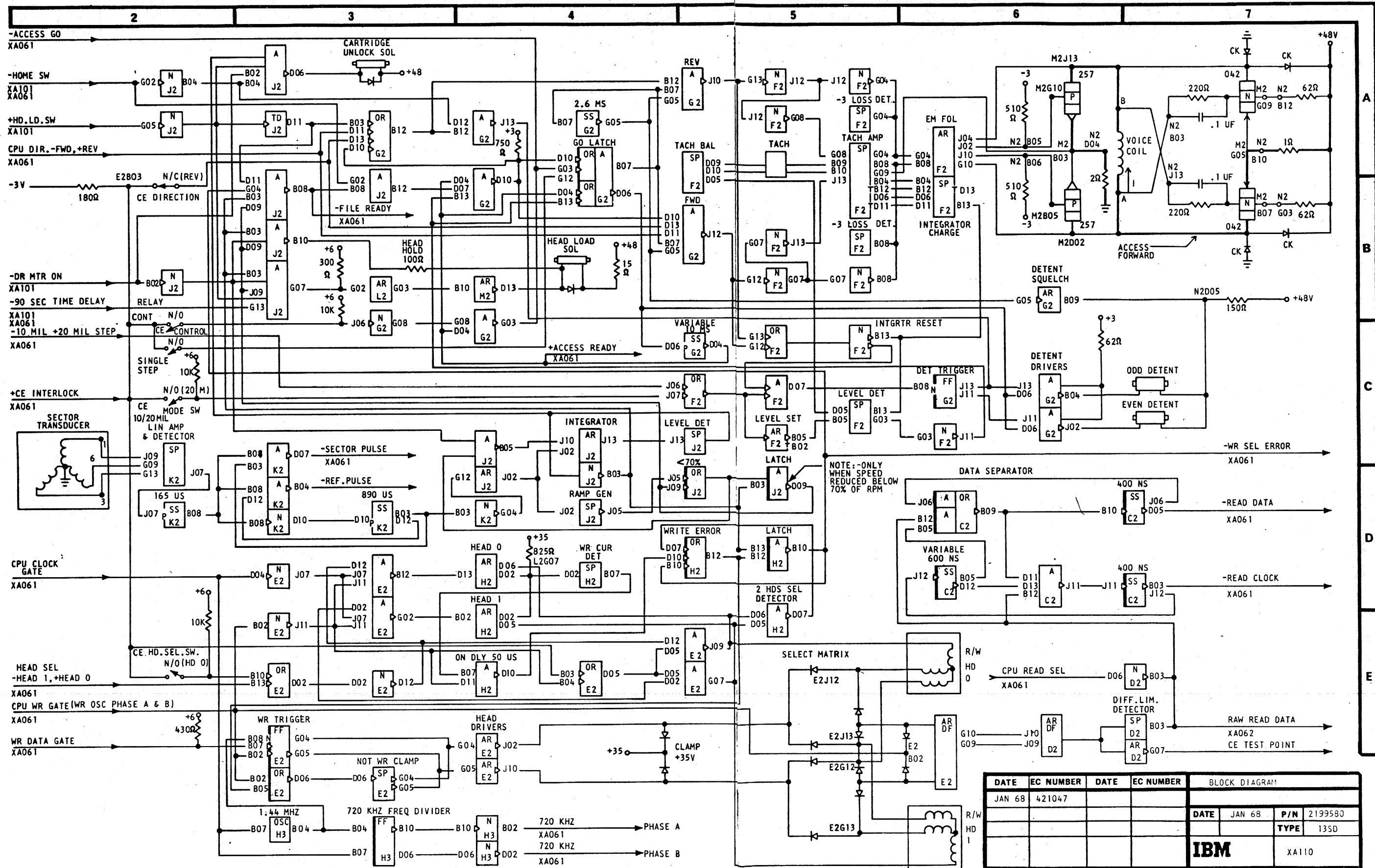


BASEPLATE AND AC BOX		ELECTRONICS	
DATE	EC NUMBER	DATE	EC NUMBER
AUG 67	421043	OCT 65	2199575
NOV 67	42047	RLU	TYPE 13SD
15 JUL 68	421057		
NOV 68	421063		

NOTES:
 1.
 2. THIS JUMPER USED IN 1130 SYSTEM.
 3. THIS RC NET USED ON 115V 13 SD'S IN 1131 AFTER JUNE 1968 AND ALL 13 SD'S AFTER SEPT 1968.



NOTES:
 4. CIRCUIT IN DASHED BOX IS SHOWN FOR REFERENCE ONLY.
 5. ACTUAL CIRCUIT SHOWN ON ZB101/UF112 IN SYSTEM LOGIC OR UF111 IF S-D-STOR IS IN 2310B
 6. USED WITH 2310B ONLY. WIRE BETWEEN TB3A-5 AND TB4-3 TAPED OR REMOVED FOR OTHER SYSTEMS



FIELD ENGINEERING DIAGRAM MANUAL

FOR

SINGLE DISK STORAGE (INCREMENTAL ACCESS)

MACHINE TYPE NUMBER, MODEL NUMBER (IF APPLICABLE) AND MACHINE NAME

CONSISTS OF THE FOLLOWING:

FORM NUMBER (BASE FEDM)*	Y26-4126-0
FORM NUMBER (FES)**	Y26-0613

NOTES

- XI** THE FEDM AND ITS FES'S INCLUDE A SYSTEM DATA FLOW DIAGRAM, UNIT DATA AND CONTROL DIAGRAM, I/O OPERATION DIAGRAMS, AND CONDENSED LOGIC FLOW CHARTS AS APPLICABLE TO THE UNIT(S) BEING SHIPPED.
- XII** WHEN A FEDM IS ORDERED FROM MECHANICSBURG, ALL APPLICABLE SUPPLEMENTS WILL BE AUTOMATICALLY SUPPLIED. SUPPLEMENTS CAN BE ORDERED SEPARATELY BY APPLICABLE FORM NUMBER.

* FIELD ENGINEERING DIAGRAM MANUAL
 ** FIELD ENGINEERING SUPPLEMENT

INTERNATIONAL BUSINESS MACHINES CORP.			DATE	CHANGE NO.	DATE	CHANGE NO.	NOTE	DEVELOPMENT NO.
NAME	FEDM ID DWG		FEB 68	421047			X PRINT TO ENG. SPEC. NO.	2207720
			MAR 68	421047A				
DESIGN		MODEL						
DETAIL								
CHECK		DRAW						
APPRO		CHECK						